

ABSTRACT

The present invention provides a method of forming a coating film on an aluminum substrate, comprising the steps of:

- 5 (1) coating an aluminum substrate with a thermosetting polyester resin lustrous powder base coating composition (a) containing a lustrous material, and baking the resulting base coat layer; and
- (2) coating the base coat layer with a thermosetting acrylic resin clear powder coating composition (b), and baking the
- 10 resulting clear coat layer to obtain a lustrous multilayer coating film.